

# Fast, Easy, Convenient Crack Filling



## TEC<sup>®</sup> Joint/Crack Filler



TEC Joint/Crack Filler is a 2-component hybrid sealant that is designed for fast-track crack filling. The patented cartridge allows easy mixing and placement of the filler with no other tools needed besides a standard 10 oz. caulk gun and a scraper. Use for a faster solution to address concrete cracks and saw-cut joints before self-leveling or moisture mitigation. Get back on the floor faster, same day installation.

**Contact your local sales rep to request a demo. Have a question? Visit [TECQuestions.com](http://TECQuestions.com).**

To learn more, visit [TECSpecialty.com](http://TECSpecialty.com)

See Reverse for More Information





# Joint/Crack Filler

TEC® Joint/Crack Filler is a moisture-tolerant, 2-component sealant, designed to fill cracks and saw cuts in horizontal concrete slabs, prior to patching underlayments and/or moisture mitigation solutions. Joint/Crack Filler was designed for fast curing and easy cutting in less than 60 minutes and avoid the need to sand the joint. It is designed to work between 14°F (-10°C) and 95°F (35°C) with only minimal impact on cure rate. For details about TEC product or system warranties, contact your sales associate or visit [tecspecialty.com](http://tecspecialty.com).



Unique static mixing nozzle and tube design allows cartridge to fit standard caulk guns



Low viscosity formula designed to quickly overfill joints or cracks in a single application



Shave in less than 60 minutes and install immediately over joint. Less time to install flooring vs. patch

## Features and Benefits

- Fast setting, can apply moisture mitigation, floor prep or flooring in 1 hour
- Ideal to fill control joints / saw cuts / in-plane cracks
- High bond strength, fill cracks up to 2" (5 cm)
- Can be trimmed with a razor to avoid sanding
- Low viscosity two-part system mixes within the static nozzle

## Packaging

8.6 Fl. Oz. (250 mL) cartridge

Product #732848-200653

## Coverage

6-12 lineal feet (dependent on joint width & depth).

## Technical Data

### Physical Properties

Description	
Base Polymer	Polyurethane-polyurea hybrid
Color	Dark Gray
VOC Content	0 grams/liter
Consistency	Paste
Shelf Life	Maximum 12 months from date of manufacture in unopened package.
Storage	Product should be stored in cool, dry places avoiding excessive temperatures [65°-85°F (18°-29°C)].
Application Temperature	14°-95°F (-10°-35°C)
Traffic Restrictions	Immediate foot traffic and rolling loads after final set time of 1 hour.
Freeze/Thaw Stability	Protect from freezing

## Substrate Preparation

Substrates and ambient temperatures should be 14°-95°F (-10-35°C). Temperature may have a marginal impact on cure rate, where higher temperatures will increase the rate of reaction. Joint/Crack Filler should be applied in a smooth, consistent manner, moving along the joint/crack, where joints are filled, from the bottom up. NOTE: Multiple passes within 2-3 lineal feet at a time may be needed to properly overfill deeper joints. Substrates should be structurally sound and free of hydrostatic pressure.

## Installation Instructions

### Application

1. Surface area should be clean, dry and free of any oils, residues, dust or any other contaminants.
2. Attach the static mixer to the cartridge.
3. **IMPORTANT:** To ensure proper mix ratio, purge the air from the cartridge by holding upright and dispensing a small amount of material **before attaching static mixing nozzle**. Dispose the purged material.
4. Apply material into the joint, until slightly overfilled. NOT for vertical joints.
5. Once the Joint/Crack Filler loses tack (45-55 minutes), use a sharp razor scraper to shave down the excess material.

### Curing

In a ¼" joint, between 14-95°F (-10-35°C):

- 5-8 minutes to gel
- 45-55 minutes to achieve a firm, loss of tack film for cutting

### Clean-up

Equipment, brushes, and spillage can be cleaned promptly after use, and before crack filler hardens, with anhydrous isopropyl alcohol. Cured adhesive can only be mechanically removed.

[To learn more, visit TECspecialty.com](http://tecspecialty.com)



H.B. Fuller Construction Products Inc. | 1105 South Frontenac Street Aurora, IL 60504-6451



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