

SAFETY DATA SHEET

REVISION DATE: 05-21-2015

SUPERSEDES: 03-04-2015

SECTION 1: IDENTIFICATION OF THE PRODUCT AND SUPPLIER

PRODUCT INFORMATION

PRODUCT: ACCUCOLOR EFX 941 RAVEN
 PRODUCT DESCRIPTION: Epoxy resin
 INTENDED USE: Adhesive
 PRODUCT IDENTIFIER: 829308PM

COMPANY INFORMATION

H.B. Fuller Construction Products Inc.
 1105 S. Frontenac Street
 Aurora, IL 60504
 Phone: 1-800-552-6225

Medical Emergency Phone Number (24 Hours): 1-888-853-1758
 Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

SECTION 2: HAZARDS IDENTIFICATION

GHS Hazard Symbols:



GHS Signal Word: Warning
GHS Classification: Skin Sensitisation Category 1; Skin Corrosion/Irritation Category 2; Hazardous to the aquatic environment - Chronic Category 2; Acute Toxicity - Inhalation Dust / Mist Category 4
GHS Hazard Phrases: Causes skin irritation.; May cause an allergic skin reaction.; Harmful if inhaled.; Toxic to aquatic life with long lasting effects.
GHS Precautions:
Safety Precautions: Avoid breathing dust/fume/gas/mist/vapours/spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.
First Aid Measures: IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. Collect spillage.
Disposal: Dispose of contents/container in accordance with local/regional/national/international regulation for hazardous wastes.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS #	PERCENT	Classification	Note
Epoxy resin	25068-38-6	50 - 70	Aquatic Chronic 2; H411 Eye Irrit. 2; H319 Skin Irrit. 2; H315	

SAFETY DATA SHEET

Epoxy resin	68609-97-2	10 - 30	Skin Sens. 1; H317 Skin Irrit. 2; H315 Skin Sens. 1; H317	
Polystyrene	9003-53-6	5 - 10	Acute Tox. 4; H332 Eye Irrit. 2; H319 Flam. Liq. 3; H226 Skin Irrit. 2; H315	
Crystalline silica	14808-60-7	1 - 5	Carc. 1A; H350 STOT RE 1; H372	* (see below)
Polyethylene glycol, propoxylated	9003-11-6	1 - 5	Aquatic Chronic 3; H412 Acute Tox. 2; H330	
Titanium dioxide	13463-67-7	0.1 - 1	Carc. 2; H351	* (see below)
Carbon black	1333-86-4	0.1 - 1	Carc. 2; H351	* (see below)

*This product contains one or more materials that may be hazardous when present as an airborne dust. During normal handling of the product, the material is encapsulated within the product and will not present an exposure risk. Once the product has reached its final state and is abraded or disturbed, dusting and exposure may occur.

Unlisted ingredients are not 'hazardous' per the Occupational Safety and Health Administration Hazard Communication Standard (29 CFR 1910.1200) and/or are not found on the Canadian Workplace Hazardous Materials Information System ingredient disclosure list. See Section 8 for exposure limit guidelines.

SECTION 4: FIRST AID MEASURES

IF IN EYES: Flush eyes with plenty of water for at least 20 minutes retracting eyelids often. Tilt the head to prevent chemical from transferring to the uncontaminated eye. Get immediate medical attention.

IF ON SKIN: Wash with soap and water. Remove contaminated clothing and launder. Get medical attention if irritation develops or persists.

IF INHALED: Remove to fresh air. Call a physician if symptoms persist.

IF SWALLOWED: Do not induce vomiting. Seek medical attention immediately. Drink two glasses of water or milk to dilute. Do not give anything by mouth to an unconscious person. Induced vomiting may lead to aspiration of the material into the lungs potentially causing chemical pneumonitis that may be fatal.

SECTION 5: FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: Use water spray, foam, dry chemical or carbon dioxide.
UNUSUAL FIRE AND EXPLOSION HAZARDS: Material will burn in a fire.
SPECIAL FIRE FIGHTING INSTRUCTIONS: Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment.
HAZARDOUS COMBUSTION PRODUCTS: Carbon dioxide, Carbon monoxide

SECTION 6: ACCIDENTAL RELEASE MEASURES

SPECIAL PROTECTION: Exposure to the spilled material may be irritating or harmful. Follow personal protective equipment recommendations found in Section 8 of this MSDS. Additional precautions may be necessary based on special circumstances created by the spill including; the material spilled, the quantity of the spill, the area in which the spill occurred.

METHODS FOR CLEAN-UP: Dike if necessary, contain spill with inert absorbent and transfer to containers for disposal. Keep spilled product out of sewers, watersheds, or water systems.

SAFETY DATA SHEET

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

SECTION 7: HANDLING AND STORAGE

Handling: Avoid contacting and avoid breathing the material. Use only in a well ventilated area.

Storage: Store in a cool, dry place.
Consult the Technical Data Sheet for specific storage instructions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

EXPOSURE LIMITS:

Chemical Name	Note	ACGIH EXPOSURE LIMITS	OSHA PEL
Crystalline silica	* (see below)	0.025 mg/m3 TWA (respirable fraction)	((250)/(%SiO2 + 5) mppcf TWA (respirable)); ((10)/(%SiO2 + 2) mg/m3 TWA (respirable)); ((30)/(%SiO2 + 2) mg/m3 TWA (total dust))
Wax, polyethylene		2 mg/m3 TWA (fume)	Not established
Titanium dioxide	* (see below)	10 mg/m3 TWA	15 mg/m3 TWA (total dust)
Carbon black	* (see below)	3 mg/m3 TWA (inhalable fraction)	3.5 mg/m3 TWA

*This product contains one or more materials that may be hazardous when present as an airborne dust. During normal handling of the product, the material is encapsulated within the product and will not present an exposure risk. Once the product has reached its final state and is abraded or disturbed, dusting and exposure may occur.

ENGINEERING CONTROL METHODS:

- VENTILATION:** Use local exhaust ventilation or other engineering controls to minimize exposures.
- EYE PROTECTION:** Wear safety glasses with side shields when handling this product. Wear additional eye protection such as chemical splash goggles and/or face shield when the possibility exists for eye contact with splashing or spraying liquid, or airborne material. Have an eye wash station available.
- SKIN PROTECTION:** Avoid skin contact by wearing chemically resistant gloves and long sleeved shirt. An apron may be appropriate if splashing can occur.
- GLOVES:** Nitrile
- RESPIRATORY PROTECTION:** Respiratory protection may be required to avoid overexposure when handling this product. Use a respirator if general room ventilation is not available or sufficient to eliminate symptoms. NIOSH approved air purifying respirator with dust/mist filter if product is sprayed. Respirators should be selected by and used following requirements found in OSHA's respirator standard (29 CFR 1910.134).

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

- PHYSICAL STATE:** Liquid
- COLOR:** Black
- ODOR:** Aromatic Mild
- ODOR THRESHOLD:** Not established

SAFETY DATA SHEET

pH:	Not established
FREEZING/MELTING POINT (deg. C):	Not established
BOILING POINT (deg. C):	Not established
FLASH POINT:	Not applicable
EVAPORATION RATE:	Not established
FLAMMABILITY:	Not a flammable solid or gas
UPPER EXPLOSIVE LIMIT (% in air):	Not established
LOWER EXPLOSIVE LIMIT (% in air):	Not established
VAPOR PRESSURE (mm Hg):	Not established
VAPOR DENSITY:	Not established
WEIGHT PER GALLON (lbs.):	8.70
SPECIFIC GRAVITY:	1.080
SOLUBILITY:	Not established
OCTANOL/WATER COEFFICIENT:	Not established
AUTOIGNITION TEMPERATURE:	Not established
DECOMPOSITION TEMPERATURE:	Not established
VISCOSITY:	No data available.
SOLIDS (% by weight):	100.0
VOC, weight percent	0.00

SECTION 10: STABILITY AND REACTIVITY

STABILITY:	Stable under normal conditions.
CHEMICAL INCOMPATIBILITY:	Not established
HAZARDOUS POLYMERIZATION:	Will not occur.
HAZARDOUS DECOMPOSITION PRODUCTS:	Carbon monoxide, carbon dioxide

SECTION 11: TOXICOLOGICAL INFORMATION

Component Toxicity / Toxicology Data:

COMPONENT NAME	LD50/LC50
Fly ash	ORAL LD50 RAT > 2,000 MG/KG
Crystalline silica	ORAL LD50 RAT 500 MG/KG
Polyethylene glycol, propoxylated	INHALATION LC50-4H RAT 320.00 MG/M3

This product is a mixture. Unless noted, the information below is based on components.

Skin corrosion / irritation: Can cause moderate skin irritation, defatting, and dermatitis. Not likely to cause permanent damage.

Serious eye damage / irritation :Can cause moderate irritation, tearing and reddening.

Respiratory / skin sensitization: May cause an allergic skin reaction.

Germ cell mutagenicity: No data available.

Carcinogenicity: Contains a material that may cause cancer.

Reproductive toxicity: No data available.

Specific target organ toxicity-single exposure: No data available.

Respiratory irritation / Narcotic effects: No data available.

Specific target organ toxicity-repeated exposure: No data available.

Target organs potentially affected by exposure: Skin Lungs

SAFETY DATA SHEET

Aspiration hazard: No data available.

Medical Conditions Aggravated by Exposure: Skin disease including eczema and sensitization, Lung disease

SECTION 12: ECOLOGICAL INFORMATION

OVERVIEW: No ecological information available for this product.
MOBILITY: No data available.
PERSISTENCE: No data available.
BIOACCUMULATION: No data available.

This product has not been tested for ecological effects. Relevant information for components is listed below:

Component:	Ecotoxicity values:
No data available.	Acute Toxicity (Fish): Acute Toxicity (Daphnia): Acute Toxicity (Algae):

SECTION 13: DISPOSAL CONSIDERATIONS

To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended as industry best practice. Consult state, local or provincial authorities for more restrictive requirements.

SECTION 14: TRANSPORT INFORMATION

Consult Bill of Lading for transportation information.

US DOT: NOT REGULATED
IATA: NOT REGULATED

SECTION 15: REGULATORY INFORMATION**INVENTORY STATUS**

U.S. EPA TSCA: This product is in compliance with the Toxic Substances Control Act's Inventory requirements.
CANADIAN CEPA DSL: The components of this product are included on the DSL or are exempt from DSL requirements.
EUROPEAN REACH: As a result of the introduction of REACH into Europe, this product cannot be imported into Europe unless the REACH requirements are met.
AUSTRALIA AICS: This product contains a component that is not on the Australian Inventory (AICS).
CHINA IECSC INVENTORY: This product is in compliance with the Inventory of Existing Chemical Substances in China (IECSC) requirements.

If you need more information about the inventory status of this product call 651-236-5858.

This product may contain chemical substances that are regulated for export by various government agencies (such as the Environmental Protection Agency, the Bureau of Industry and Security, or the Drug Enforcement Administration, among others). Before exporting this product from the USA or Canada, we recommend you contact us at reg.request@hbfuller.com to request an export review.

FEDERAL REPORTING

Print Date: 10-14-2015

ACCUCOLOR EFX 941 RAVEN
829308PM**SAFETY DATA SHEET****EPA SARA Title III Section 313**

Unless listed below, this product does not contain toxic chemical(s) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA) and 40 CFR part 372. EPA has advised that when a percentage range is listed the midpoint may be used to fulfill reporting obligations.

Chemical Name	CAS#	%
---------------	------	---

STATE REPORTING

Proposition 65, The Safe Drinking Water and Toxic Enforcement Act of 1986:

Unless listed below, this product does not contain known levels of any chemical known to the State of California to cause cancer or reproductive harm.

Chemical Name/List		CAS	Percent
Quartz	(Carcinogen)	14808-60-7	1 - 5
Titanium dioxide	(Carcinogen)	13463-67-7	0.1 - 1
Carbon black	(Carcinogen)	1333-86-4	0.1 - 1
Phenyl glycidyl ether	(Carcinogen)	122-60-1	< 10 ppm
Epichlorohydrin	(Carcinogen)	106-89-8	< 10 ppm
Benzene	(Carcinogen)	71-43-2	< 10 ppm
Methanol	(Developmental toxin)	67-56-1	< 10 ppm
Benzene	(Developmental toxin)	71-43-2	< 10 ppm
(Phenoxyethyl) oxirane	(Male reproductive toxin)	122-60-1	< 10 ppm
Epichlorohydrin	(Male reproductive toxin)	106-89-8	< 10 ppm
Benzene	(Male reproductive toxin)	71-43-2	< 10 ppm

Substances of Very High Concern (SVHC) Content:

Unless listed below, this product does not contain SVHC's.

SECTION 16: OTHER INFORMATION

SDS VERSION DATE: 05-21-2015

This Safety Data Sheet is prepared to comply with the United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200) and the Canadian Workplace Hazardous Materials Information System (WHMIS).

HMIS RATING: HEALTH -- 2 FLAMMABILITY -- 1 REACTIVITY -- 0

See SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for personal protective equipment recommendations.

Prepared by: The Global Regulatory Department

Phone: 651-236-5842

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to H.B. Fuller Construction Products, Inc. from its suppliers, and because H.B. Fuller Construction Products, Inc. has no control over the conditions of handling and use, H.B. Fuller Construction Products, Inc. makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and H.B. Fuller Construction Products, Inc. assumes no responsibility for use or reliance thereon. It is the responsibility of the user of H.B. Fuller Construction Products, Inc. products to comply with all applicable federal, state and local laws and regulations.